



Stinger Production Equipment

5219 Choctaw Drive
 Baton Rouge, La. 70805
 www.stingerpe.com
 www.jimmyjammer.com



Model - 6000-T/S

Both Stinger Models 6000T and 6000S

Positioners have a motorized variable speed rotation with Forward-Stop-Reverse switch and dynamic braking. The inverter controlled rotation speed is variable from 0.05 to .80 RPM with 135 degree forward tilt powered by a 2 H.P. AC motor. A self locking jack screw assembly produces a tilt torque of 111,375- inch pounds. The 40" round table with 3 pre-drilled holes is standard for easy chuck mounting. The positioner operates on 460 volt, three phase, 60 cycle input power. A plug-in hand pendant includes a "Forward-Stop-Reverse" switch along with a speed adjustment potentiometer on 25' of cable. Standard pre-loaded Timken bearings are protected by a heavy-duty welding rotoground assembly.

Load Capacity	-----	6000 Lb. 12" overhung from face of table.
Rotational Motor Size	-----	2 H.P. AC Motor
Rotation Speed	-----	Variable from .05 to .80 RPM
Rotation Torque	-----	72,000 Inch Lbs.
Tilt Range	-----	0 through 135 degrees, power tilt w/limit switches
Tilt Torque	-----	111,375 Inch Lbs.
Tilt Motor Size	-----	2 H.P. AC Brake Motor
Swing Radius	-----	38-3/4" @ 90 degrees

	<u>Model 6000T</u>	<u>Model 6000S</u>
Table Size	47.75" OD	47.75" OD
Length- Center- Back	30"	44"
Overall Width	58"	58"
Height	53"	38-1/2"
Horizontal Center	50"	35-1/2"
Base Length	60"	66"

Includes

Hand Pendant Control w/Cable

Optional Equipment

Variable Speed Foot Control

On / Off Foot Control

Other Equipment:

Positioners, Turning Rolls, Oscillators, Cross Slides, Welding Chucks, Headstock-Tailstocks, Manipulators, Pipe Cutting Machines & Jimmy Jammer Welding Systems.



Increase Your Production with Stinger Equipment